

VERTICAL INJECTION MOLDING MACHINE TM-25 TON



Product Description

Model:TM- 25 TON Vertical injection machine

Features

Injection Unit

Model

TM-25 TON

Screw Diameter	mm	32
Injection Pressure	kgf/cm ²	1677-1260
Injection Capacity	cm ³	55-74
Injection Weight	gr	63-85
oz	2. 2-3. 0	
Injection Rate	cc/s	42-57
Screw Speed	RPM	0-150
Screw Stroke	mm	120
Nozzle Stroke	mm	150
Nozzle Contact Force	tf	2.4

Clamping Unit

Clamping System	--	Hydraulic
Clamping Force	ft	25
Clamping Stroke	mm	215
Max Mould Space	mm	335
Min Mould Height	mm	145
Overall Size Of Platens(hxv)	mm	540x290
Space Between Columns(hxv)	mm	400x150
Hydraulic Ejector Force	ft	0.7
Ejector Stroke	mm	28
