

VERTICAL INJECTION INSERT MOLDING MACHINE TM-45 TON



Product Description

Model: TM- 45 TON Vertical injection Insert machine

Features

Injection Unit

Screw Diameter	mm	38
Injection Pressure	kgf/cm ²	1785-2376
Injection Capacity	cm ³	110-132
Injection Weight	gr	100-140
	oz	3.8-4.5
Injection Rate	cc/s	58-68
Screw Speed	RPM	0-150
Screw Stroke	mm	120
Nozzle Stroke	mm	200
Nozzle Contact Force	tf	2.8

Clamping Unit

Clamping System	--	Hydraulic
Clamping Force	FT	45
Clamping Stroke	mm	215
Max Mould Space	mm	385
Min Mould Height	mm	170
Overall Size Of Platens(HXV)	mm	600x400
Space Between Columns(HXV)	mm	400x240
Hydraulic Ejector Force	FT	1.7
Ejector Stroke		